

**Edward Keller (Philippines), Inc.
Food Blending and Processing Facility**



Food blending and processing capabilities



Certifications



Key facts

- Largest dry blending capacity (**50,000 MT**)
- **12,000MT** Liquid processing capacity
- Flexibility
 - Bulk and unitized packaging lines
 - Both automated and manual filling/packing
 - 350 kg to 1.2 MT batch sizes for dry blends
 - 300 kg to 2MT batch sizes for liquid processing
- Modern equipment
- Silo system for flour
- Toll manufacturing services

Key benefits

- Tailor-fit solutions to address cost concerns
- Adaptability in formulations and processing steps
- EKPI access to distributor’s price
- Supply chain efficiencies
- Potential baseline business for clients

Product lines

Dry blends



- Meat cures, seasonings, marinades and recipe mixes
- Spice blends
- Soups
- Sauces and gravy mixes
- Dessert mixes
- Dairy and non-dairy beverage mixes
- Soft serve ice cream mix
- Emulsifiers

Flour-based and Bakery pre-mixes



- Bakery mixes
 - Bread improvers
 - Bread/Cake/Dough emulsifiers, preservatives and pre-mixes
 - Flavors and colors
 - Pan releasing agent
- Coating systems: Batter, breading and bread crumb
- Mashed potato mixes

Liquid blends



- Tomato-based: Ketchup, RTU Pizza sauce, Spaghetti sauce
- Sauces and gravies
- Tabletop seasonings
- Dressings and dips
- Liquid marinades
- Dairy/Fruit-based toppings, fillings, and syrups

← Unitized and bulk packaging formats →

Manufacturing range of packaging formats















Variety of packing formats



- Bulk packaging (kraft bag 10kg to 25kg)
- Bag in box (25kg)
- Drums (230kg to 250kg)
- Sachets for liquid (10grams to 50grams)
- 4-side seal laminates (30grams to 50 grams)
- Pillow pack laminates (30g to 2kg)
- Rigid containers, plastic jars (1kg)
- Plastic bottles (1kg)
- Stand up pouches (1kg/ 2kg)



Custom manufacturing options

	Conversion only	Material supplied	Full co-manufacturing
Formulation			 
Key recipe pre-mix (Heart)			
Ingredients and materials		 	 
Manufacturing, quality testing and logistics services			

Regulatory Affairs



Luisa Duron
Head Regulatory Affairs,
Philippines

Local Setup

Local country presence	1
Specialists for safety, health and environment, product registrations, quality assurance and quality control	33
Regulatory Affairs competence centers	1

Supply Chain Compliance



Product Registrations



Supplier Qualification



Quality Assurance and Quality Control



Quality Assurance



Scope and coverage

- QA testing
- Supplier audits
- Supplier accreditation
- Pest control procedures
- Internal quality audit team process
- GMP/HACCP/IPM/QS training
- Halal and Kosher certification

