Edward Keller (Philippines), Inc. Food Blending and Processing Facility





Food blending and processing capabilities



Certifications



Key facts

- Largest dry blending capacity (50,000 MT)
- 12,000MT Liquid processing capacity
- Flexibility
 - Bulk and unitized packaging lines
 - Both automated and manual filling/packing
 - 350 kg to 1.2 MT batch sizes for dry blends
 - 300 kg to 2MT batch sizes for liquid processing
- Modern equipment
- Silo system for flour
- Toll manufacturing services

Key benefits

- Tailor-fit solutions to address cost concerns
- Adaptability in formulations and processing steps
- EKPI access to distributor's price
- Supply chain efficiencies
- Potential baseline business for clients

Product lines



Dry blends



- Meat cures, seasonings,
- marinades and recipe mixes
- · Spice blends
- Soups
- Sauces and gravy mixes
- Dessert mixes
- Dairy and non-dairy beverage mixes
- Soft serve ice cream mix
- Emulsifiers

Flour-based and Bakery pre-mixes



- Bakery mixes
 - Bread improvers
 - Bread/Cake/Dough emulsifiers, preservatives and pre-mixes
 - Flavors and colors
 - Pan releasing agent
- Coating systems: Batter, breading and bread crumb
- Mashed potato mixes

Liquid blends



- Tomato-based: Ketchup, RTU Pizza sauce, Spaghetti sauce
- Sauces and gravies
- Tabletop seasonings
- · Dressings and dips
- Liquid marinades
- Dairy/Fruit-based toppings, fillings, and syrups

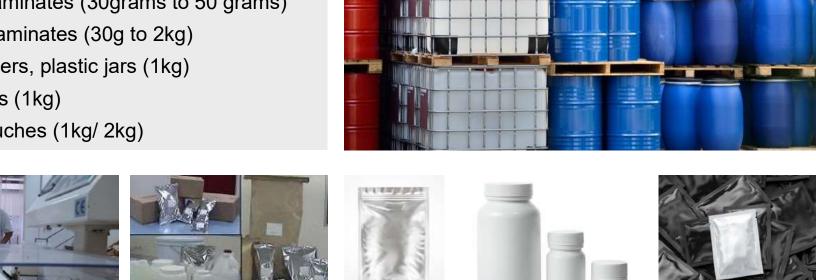
Unitized and bulk packaging formats



Manufacturing range of packaging formats

Variety of packing formats

- Bulk packaging (kraft bag 10kg to 25kg) •
- Bag in box (25kg) •
- Drums (230kg to 250kg) •
- Sachets for liquid (10grams to 50grams)
- 4-side seal laminates (30grams to 50 grams)
- Pillow pack laminates (30g to 2kg) ٠
- Rigid containers, plastic jars (1kg) •
- Plastic bottles (1kg) •
- Stand up pouches (1kg/ 2kg)





Custom manufacturing options

| | Conversion only | Material supplied | Full co-manufacturing |
|---|--------------------|-------------------|--------------------------|
| Formulation | | | |
| Key recipe pre-mix (Heart) | | | |
| Ingredients and materials | | | EKPI |
| Manufacturing, quality testing and logistics services | ∛EKPI | SEKPI | SEKPI |



Regulatory Affairs

| Image: Additional equation of the equation of | Local Setup | | | |
|---|--|---------------------------|----|--|
| | Local country presence | | 1 | |
| | Specialists for safety, health and environment, product registrations, quality assurance and quality control | | 33 | |
| | Regulatory Affairs competence centers | | 1 | |
| Supply Chain Compliance | Product Registrations | Supplier Qualification | | Quality Assurance and Quality Control |
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Quality Assurance





Scope and coverage

- QA testing
- Supplier audits
- Supplier accreditation
- Pest control procedures
- Internal quality audit team process
- GMP/HACCP/IPM/QS training
- Halal and Kosher certification



