

## Technical Data Sheet

Revision Date: 2020-09-23

NO. PCS\_1022

Name: WANAMINE<sup>TM</sup> IPDA

Version: 6.0

### Application

WANAMINE<sup>TM</sup> IPDA is a colorless transparent liquid with an amine-like odor at room temperature.

WANAMINE<sup>TM</sup> IPDA is widely used in epoxy, polyurethane and polyamide industry.

### Specification

Test Item(s)	Specification(s)	Unit	Test Method
Appearance	colorless transparent liquid	--	visual
Purity	≥99.7	%(A/A)	GC
Secondary amine	≤0.15	%(A/A)	GC
Aminonitrile	≤0.15	%(A/A)	GC
Water content	≤0.2	%	Karl-Fischer
Color (APHA)	≤15	Pt-Co	GB/T 3143

### General information

CAS Number	2855-13-2
Formula	C <sub>10</sub> H <sub>22</sub> N <sub>2</sub>
Vapor Pressure	2 Pa (20 °C)
Equivalent weight	85.2 g/val
H-active equivalent weight	42.6 g/val
Viscosity at 25 °C	14~15 mPa•S
Melting point	10 °C
Flash point	112 °C (at 1013 hPa, open cup)

### Package

180 Kg Mouth closed steel drum, IBC, ISO-TANK

## Storage

WANAMINE<sup>TM</sup>IPDA is slightly hygroscopic and tends to form carbonates by reaction with atmosphere CO<sub>2</sub>. It should be stored free from moisture and carbon dioxide in glass, stainless steel and similar containers. Carbon steel is adequate under normal circumstances, while the use of aluminum should be avoided. WANAMINE<sup>TM</sup>IPDA is stable for at least one year in unopened, original containers when properly stored in a protected storage area at temperature below 25°C.

## Recommended Melting Conditions

WANAMINE<sup>TM</sup>IPDA should be stored at temperature below 25°C. It may crystallize below 15°C. It is necessary to completely liquify the entire contents in the container by warming to a maximum of 60°C and mix thoroughly before use.

## Shelf Life

The shelf life is 12 months in unopened, original containers. The expired products may still be used by the test standard.

**For more information about safety and environment, please refer to our SDS or contact our customer service center.**

## Version information:

Date of first issue: August 6, 2012

Date of 1<sup>st</sup> revise: May 5, 2015. Reason for revision: A change of company address

Date of 2<sup>nd</sup> revise: August 17, 2015. Reason for revision: Change with standard template from our company.

Date of 3<sup>rd</sup> revise: July 14, 2016. Reason for revision: General information about IPDA is added.

Date of 4<sup>th</sup> revise: July 1, 2017. Reason for revision: Change of company LOGO

Date of 5<sup>th</sup> revise: September 23, 2020. Reason for revision: Change of Product name

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